



Material - DIN EN 12844 ZP1110 I ZP12

Standard Specification For Zinc and Zinc Alloy Castings

Group - Non-Ferrous Zinc Alloys

Sub Group - DIN EN 12844 ZP1110 I ZP12 Zinc and Zinc Alloy Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|-------------------------------|-----------|
| Aluminium | Al % | 10.500 - 11.500 | | |
| Copper | Cu % | 0.500 - 1.200 | | |
| Magnesium | Mg % | 0.015 - 0.030 | | |
| Lead | Pb % | 0.006 max. | As-Cast | |
| Cadmium | Cd % | 0.006 max. | | |
| Tin | Sn % | 0.003 max. | | |
| Iron | Fe % | 0.070 max. | | |
| Nickel | Ni % | 0.020 max. | | |
| Silicon | Si % | 0.060 max. | Mechanical Properties | |
| Zinc | Zn % | Balance | Tensile Strength in Mpa | 400 min. |
| - | - | - | Yield Strength in Mpa | 300 min. |
| - | - | - | Elongation in % | 5 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in HB | 100 min. |
| | - | - | Impac <mark>t in Joule</mark> | 30 J @ RT |

| Cross Reference Table | | | | |
|-----------------------|----------|---------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| ZnAl11Cu1 | UNE | Spain | Ingot | |
| B 240 ZA12 | ASTM | USA | Ingot and Casting | |
| - | - | - | - | |
| - | - | - | - | |
| - | - | - | - | |
| - | - | - | - | |
| - | - | - | - | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.